

Flashing Order Form



Job Reference/PO Number:

Material:

Length & Qty:

Powder Coat Colour:

Faces to Coat: Seen face only as indicated All around

Holes for Powder Coat: Indicate where holes can be drilled, see information overleaf

Drawing: see example overleaf

Tips for Powder Coating Aluminium Flashings

Powder coat is baked at 200-220°C and aluminium begins to lose its strength at 150°C.

Distortion can occur if the flashing is not well balanced from the hanging holes, or if the flashing profile does not support the length of the flashing.

When ordering aluminium flashings, please run through the following checklist to ensure the best possible outcome.

- Indicate what faces are seen once the flashing is installed
- Indicate where holes can be drilled for hanging during the powder coating process
- Holes need to be within 10mm from a fold or aluminium can distort during baking
- A hole may be required in the middle of a flashing if over 2.4m in length, or where the profile and material thickness does not support the length sufficiently.

Hanging Example

IF IN DOUBT, ASK!

Hole option A and B

Hole option C

Option A

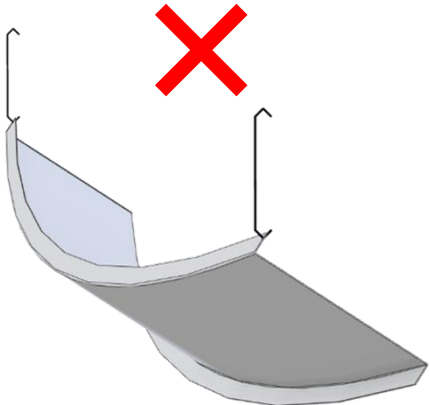
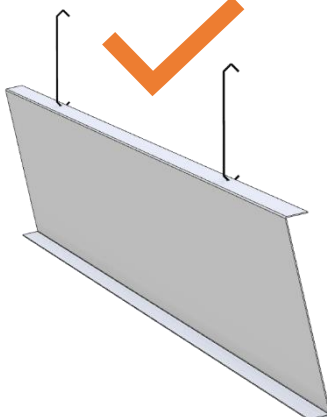
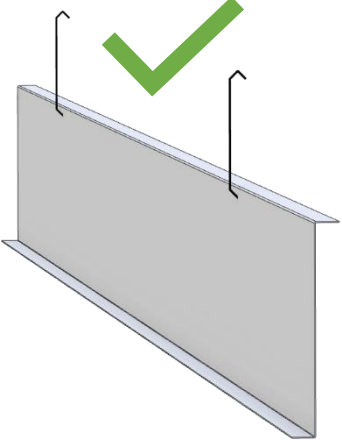
Hanging like this is OK for shorter lengths, but high risk of bowing on longer lengths, and dog-earing on the corners.

Option B

Holes ¼ of the way in from each end will reduce the risk of bowing on long lengths. Add a centre hole if needed.

Option C

Holes ¼ of the way in from each end, in this position will help the large face to hang vertical, with little or no distortion during baking.

Order Example

Holes OK here

Lengths
5 @ 3.6m
3 @ 1.2m